

## Whidden Gunworks Universal Click Adjustable Lock Ring



Please take a moment to familiarize yourself with the lock ring adjustment screws.

#1 Screw: Tighten here to secure lock ring to Die body.

#2 Screw: Tighten here to secure the outer lock ring. (**after final adjustment**)

#3 This is a rubber spring-no adjustment is necessary.

### Setup:

1. Lightly loosen screw #1. Install onto die body with adjustment screws facing up.
2. Tighten screw #1. **WARNING:** Screw does not require much torque.
3. Loosen screw #2 approx. ½ turn
4. Adjust the outer lock ring to be flush at the bottom end with the inner lock ring. (see photo)
5. Loosen # 1 Screw and make coarse adjustment on die, then tighten. (do not over torque)
6. Make your final adjustments by turning the outer lock ring downwards. When finished tighten #2 Screw. You can expect only the outer lock ring portion to contact the press.

